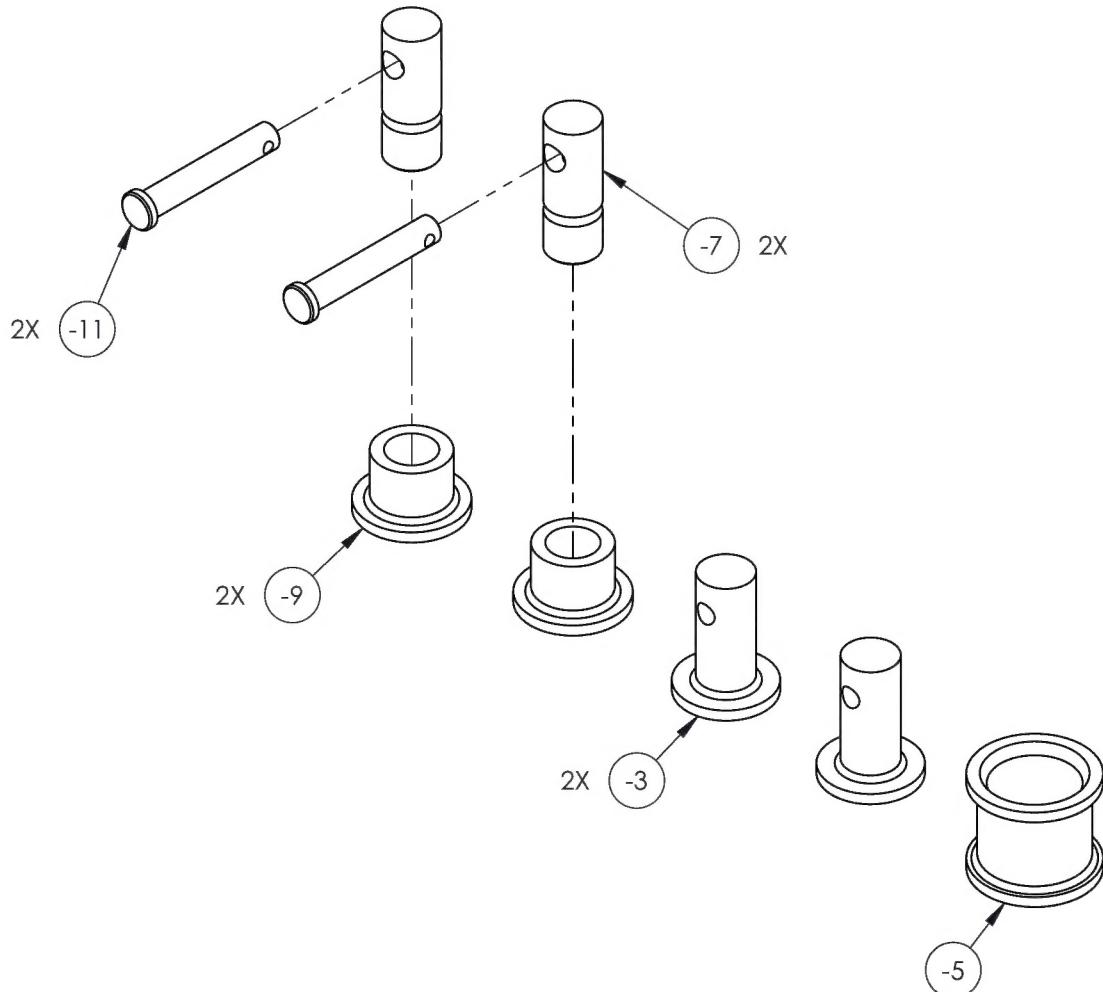


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		REDRAWN FROM ORIGINAL TATTERED REV A DRAWING.	12/5/2013	CFS	
2	15-0338	-3, -5, -7, -9 CH'D MATERIAL CALLOUT WAS 302 IS 302/303. -3 CH'D THREAD CALL OUT WAS 1/4-28 UNF-3B ∇ .75 IS 1/4-28 UNF-2B ∇ .75. -7 CH'D THREAD CALL OUT WAS 5/8-18 UNF-3A IS 5/8-18 UNF-2A, WAS 1/4-28 UNF-3B ∇ .75 IS 1/4-28 UNF-2B ∇ .75. -9 CH'D DIM WAS \varnothing .256-.251 THRU ALL IS \varnothing .256-.251 \checkmark \varnothing .31 X 90°. CH'D THREAD CALL OUT WAS 5/8-18 UNF-3B ∇ .51 IS 5/8-18 UNF-2B ∇ .51. CH'D SHEET ONE NOTE 2 WAS SIMILAR TO T101522 IS USED WITH RB T101544.	10/26/2015	RJC	JAG



NOTE:

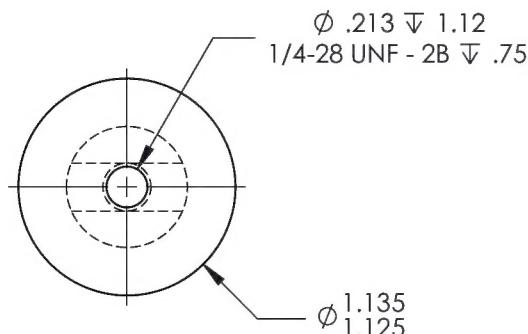
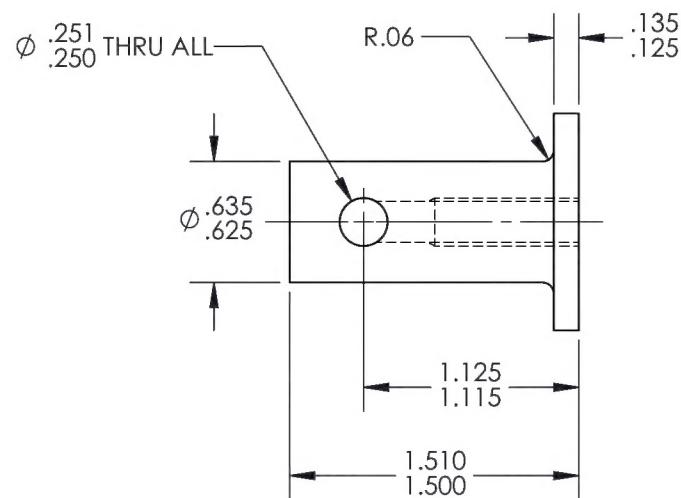
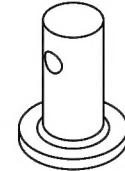
1. REF. BELL T/N: T101544.
2. USED WITH RB T101544.

 ADAPTER SET, MAIN & TAIL ROTOR BALANCE		REV 2
DWG NO.	RB T101544	REV 2
MAT'L	DRAWN BY: SMITH	APPROVED <i>D. Weil</i>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	FRACTIONS \pm 1/8	HEAT TREAT FINISH
.XXX \pm .005	ANGLES \pm 5°	SPEC
.XX \pm .01		USED ON MODEL
.X \pm .1		BELL 206, TH67
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE	1:2	DATE 12/4/2013
		SHEET 1 OF 5

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-3	2	LOCK	302/303		2
			-5	1	SPACER	302/303		3
			-7	2	LOCK	302/303		4
			-9	2	ADJUSTER	302/303		5
	B/O		-11	2	PIN	STEEL	\varnothing 5/16 X 1-7/8 AIRCRAFT SPRUCE MS20392-4C53	1

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0338	-3 CH'D MATERIAL CALLOUT WAS 302 IS 302/303, CH'D THREAD CALL OUT WAS 1/4-28 UNF -3B $\overline{\vee} .75$ IS 1/4-28 UNF -2B $\overline{\vee} .75$.	10/26/2015	RJC	JAG



NOTE:

1. DIAMETERS TO BE CONCENTRIC WITHIN .005 TIR.

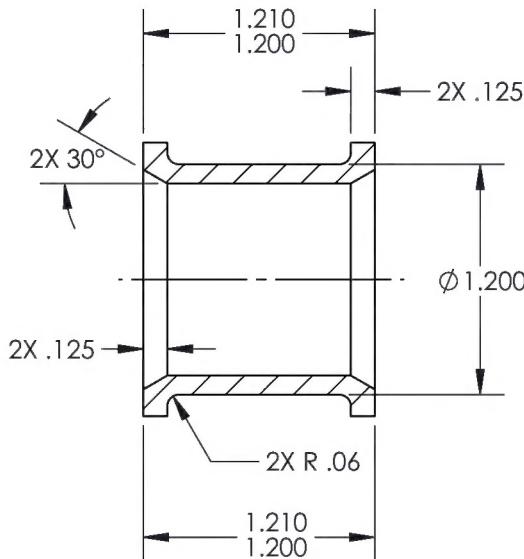
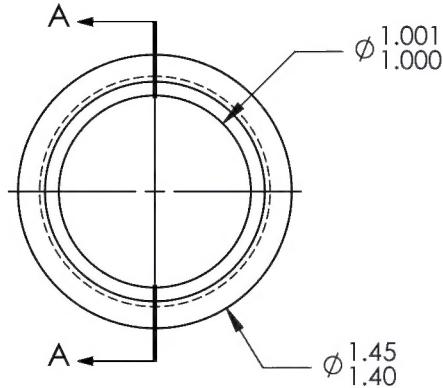
(-3)

LOCK

DART AEROSPACE	
TITLE	ADAPTER SET, MAIN & TAIL ROTOR BALANCE
DWG NO.	RB T101544-3
MAT'L	DRAWN BY: GILBERT
302/303	REV 2
UNLESS OTHERWISE SPECIFIED	APPROVED D Weil
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	BELL 206, TH67
SCALE 1:1	DATE 10/31/2013
	SHEET 2 OF 5

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0338	-5 CH'D MATERIAL CALLOUT WAS 302 IS 302/303.	10/26/2015	RJC	JAG



SECTION A-A

NOTE:

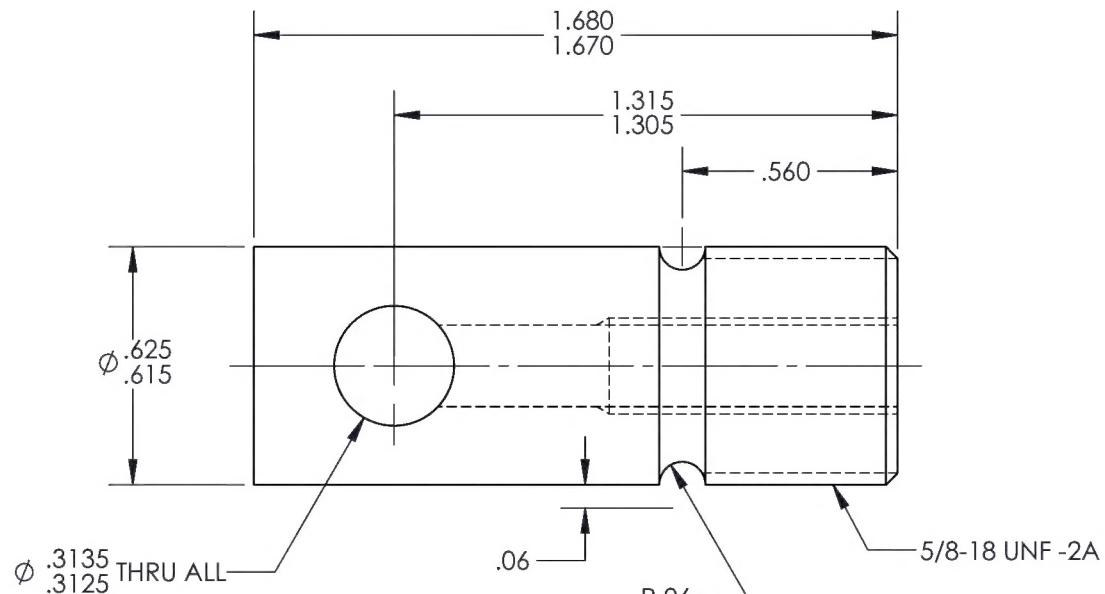
1. DIAMETERS TO BE CONCENTRIC WITHIN .005 TIR.

(-5)
SPACER

DART AEROSPACE	
TITLE ADAPTER SET, MAIN & TAIL ROTOR BALANCE	
DWG NO. MAT'L 302/303	REV 2 DRAWN BY: GILBERT APPROVED <i>D Weil</i>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL BELL 206, TH67	
SCALE 1:1	DATE 10/31/2013
SHEET 3 OF 5	

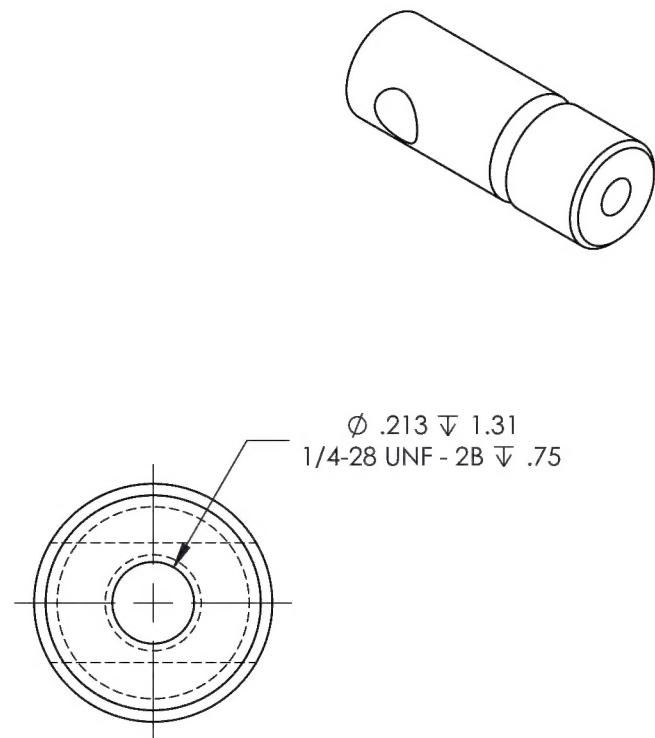
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REV			ECR			DESCRIPTION			REVISIONS		
REV	ECR	DATE	INITIAL	APPROVED							
2	15-0338	-7	CH'D MATERIAL CALLOUT WAS 302 IS 302/303, CH'D THREAD CALL OUT WAS 5/8-18 UNF-3A IS 5/8-18 UNF-2A, WAS 1/4-28 UNF -3B $\overline{V}.75$ IS 1/4-28 UNF -2B $\overline{V}.75$.	10/26/2015	RJC	JAG					



(-7)

LOCK



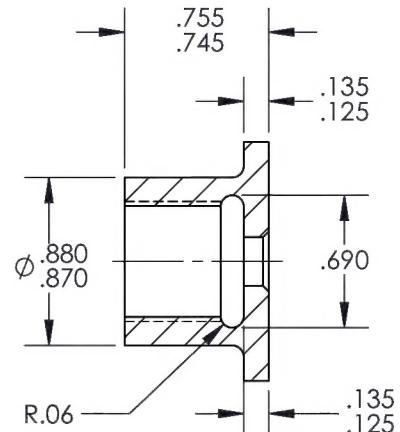
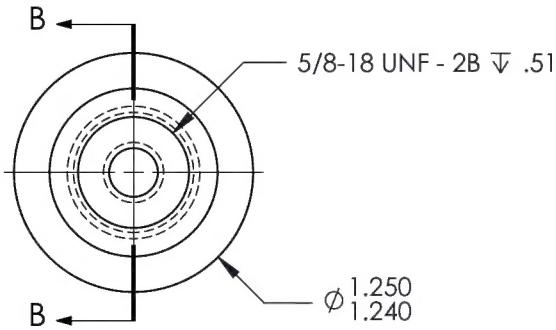
NOTE:

1. DIAMETERS TO BE CONCENTRIC WITHIN .005 TIR.

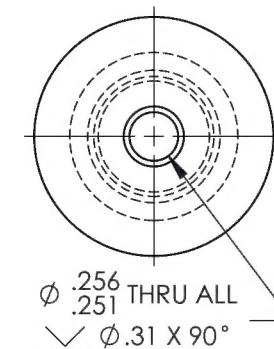
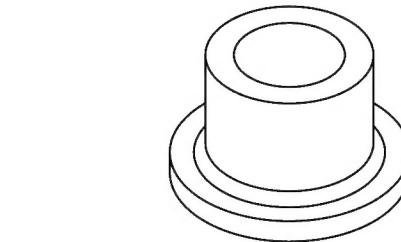
TITLE	ADAPTER SET, MAIN & TAIL ROTOR BALANCE
DWG NO.	RB T101544-7
MAT'L	302/303
DRAWN BY:	GILBERT
APPROVED	<i>D Weil</i>
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX \pm .005	FRACTIONS \pm 1/8
.XX \pm .01	ANGLES \pm 5°
.X \pm .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	BELL 206, TH67
SCALE	2:1
DATE	10/31/2013
	SHEET 4 OF 5

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1			10/26/2015		
2	15-0338	-9 CH'D MATERIAL CALLOUT WAS 302 IS 302/303, CH'D DIM WAS \varnothing .256-.251 THRU ALL IS \varnothing .256-.251 ✓ \varnothing .31 X 90°, CH'D THREAD CALL OUT WAS 5/8-18 UNF-3B ∇ .51 IS 5/8-18 UNF-2B ∇ .51.	10/26/2015	RJC	JAG



SECTION B-B



NOTE:

1. DIAMETERS TO BE CONCENTRIC WITHIN .005 TIR.

(-9)
ADJUSTER

DART AEROSPACE	
TITLE	ADAPTER SET, MAIN & TAIL ROTOR BALANCE
DWG NO.	RB T101544-9
MAT'L	DRAWN BY: GILBERT
302/303	APPROVED <i>D Weil</i>
	REV 2
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	BELL 206, TH67
SCALE 1:1	DATE 10/31/2013
	SHEET 5 OF 5